

SECTION 1: Identification of the substance/mixture and of the company/undertaking

- 1.1. Product identifier
 - Mixture identification: Trade name:

Ink Cartridge Black 2.5K

1.2. Relevant identified uses of the substance or mixture and uses advised against Recommended use:

Ink for inkjet printing

1.3. Details of the supplier of the safety data sheet Company:

EPSON EUROPE B.V. Azie building, Atlas ArenA, Hoogoorddreef 5,1101 BA Amsterdam Zuidoost The Netherlands Phone number: +31-20-314-5000 Competent person responsible for the safety data sheet: chemicals@epson-europe.com Date: 01/11/2016 Revision: 1.0 1.4. Emergency telephone number Phone number: +31-20-314-5000 Giftnotruf Berlin; +48 (0) 30 30686 790

SECTION 2: Hazards identification

- 2.1. Classification of the substance or mixture
 - EC regulation criteria 1272/2008 (CLP)

The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).

Adverse physicochemical, human health and environmental effects:

- No other hazards
- 2.2. Label elements

The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP). Hazard pictograms:

None

Hazard statements:

None

Precautionary statements:

None

Special Provisions:

EUH210 Safety data sheet available on request.

EUH208 Contains 2,4,7,9-tetramethyldec-5-yne-4,7-diol. May produce an allergic reaction.

EUH208 Contains 1,2-benzisothiazol-3(2H)-one; 1,2-benzisothiazolin-3-one. May produce an allergic reaction.

- Special provisions according to Annex XVII of REACH and subsequent amendments: None
- 2.3. Other hazards

vPvB Substances: None - PBT Substances: None Other Hazards: No other hazards

SECTION 3: Composition/information on ingredients

- 3.1. Substances
 - No
- 3.2. Mixtures

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Qty	Name	Ident. Number		Classification
65% ~ 80%	Water	CAS: EC:	7732-18-5 231-791-2	The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).
10% ~ 12.5%	Glycerol	CAS: EC:	56-81-5 200-289-5	The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).
5% ~ 7%	Carbon black	CAS: EC:	1333-86-4 215-609-9	The product is not classified as dangerous according to Regulation EC 1272/2008 (CLP).
1% ~ 3%	2-[2-(2-butoxyethoxy)et hoxy]ethanol; TEGBE; triethylene glycol monobutyl ether	Index number: CAS: EC: REACH No.:	603-183-00-0 143-22-6 205-592-6 01-21194751 07-38	3.3/1 Eye Dam. 1 H318
0.1% ~ 0.25%	2,4,7,9-tetramethyldec- 5-yne-4,7-diol	CAS: EC:	126-86-3 204-809-1	 3.3/1 Eye Dam. 1 H318 3.4.2/1B Skin Sens. 1B H317 4.1/C3 Aquatic Chronic 3 H412
< 0.05%	1,2-benzisothiazol-3(2 H)-one; 1,2-benzisothiazolin-3- one	Index number: CAS: EC:	613-088-00-6 2634-33-5 220-120-9	 3.1/4/Oral Acute Tox. 4 H302 3.2/2 Skin Irrit. 2 H315 3.3/1 Eye Dam. 1 H318 3.4.2/1-1A-1B Skin Sens. 1,1A,1B H317 4.1/A1 Aquatic Acute 1 H400

Hazardous components within the meaning of the CLP regulation and related classification:

SECTION 4: First aid measures

- 4.1. Description of first aid measures
 - In case of skin contact:
 - Wash with plenty of water and soap.
 - In case of eyes contact:

In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

In case of Ingestion:

Do not under any circumstances induce vomiting. OBTAIN A MEDICAL EXAMINATION IMMEDIATELY.

In case of Inhalation:

Remove casualty to fresh air and keep warm and at rest.

- 4.2. Most important symptoms and effects, both acute and delayed None

4.3. Indication of any immediate medical attention and special treatment needed Treatment: None

SECTION 5: Firefighting measures

- 5.1. Extinguishing media
 - Suitable extinguishing media:

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Water.

Carbon dioxide (CO2).

Extinguishing media which must not be used for safety reasons:

None in particular.

- 5.2. Special hazards arising from the substance or mixture Do not inhale explosion and combustion gases. Burning produces heavy smoke.
- 5.3. Advice for firefighters

Use suitable breathing apparatus .

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

Move undamaged containers from immediate hazard area if it can be done safely.

SECTION 6: Accidental release measures

- 6.1. Personal precautions, protective equipment and emergency procedures
 - Wear personal protection equipment.
 - Remove persons to safety.

See protective measures under point 7 and 8.

6.2. Environmental precautions

Do not allow to enter into soil/subsoil. Do not allow to enter into surface water or drains. Retain contaminated washing water and dispose it.

In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

Suitable material for taking up: absorbing material, organic, sand

- 6.3. Methods and material for containment and cleaning up
 - Wash with plenty of water.
- 6.4. Reference to other sections See also section 8 and 13

SECTION 7: Handling and storage

- 7.1. Precautions for safe handling
 Avoid contact with skin and eyes, inhalation of vapours and mists.
 Do not eat or drink while working.
 See also section 8 for recommended protective equipment.
- 7.2. Conditions for safe storage, including any incompatibilities
 - Keep away from food, drink and feed.
 - Incompatible materials:
 - None in particular.

Instructions as regards storage premises:

Adequately ventilated premises.

7.3. Specific end use(s) None in particular

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

- Glycerol CAS: 56-81-5
 - OEL Type: OSHA LTE: 5 mg/m3 Notes: PEL, as mist, respirable fraction

- OEL Type: OSHA - LTE: 15 mg/m3 - Notes: PEL, as mist, total dust

- Carbon black CAS: 1333-86-4
 - OEL Type: ACGIH LTE: 3 mg/m3
 - OEL Type: NIOSH LTE: 3.5 mg/m3 STE: 1750 mg/m3
 - OEL Type: OSHA LTE: 3.5 mg/m3
- DNEL Exposure Limit Values
 - No data available

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PNEC Exposure Limit Values

- 2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether CAS: 143-22-6
 - Target: Fresh Water Value: 1.5 mg/l

Target: Freshwater sediments - Value: 5.77 mg/kg

Target: Marine water - Value: 0.15 mg/l

Target: Marine water sediments - Value: 0.13 mg/kg

Target: Microorganisms in sewage treatments - Value: 200 mg/l

2,4,7,9-tetramethyldec-5-yne-4,7-diol - CAS: 126-86-3

Target: Fresh Water - Value: 0.04 mg/l

Target: Marine water - Value: 0.004 mg/l

Target: Freshwater sediments - Value: 0.32 mg/kg

Target: Marine water sediments - Value: 0.032 mg/kg

8.2. Exposure controls

Eye protection:

Not needed for normal use. Anyway, operate according good working practices. Protection for skin:

No special precaution must be adopted for normal use.

Protection for hands:

Not needed for normal use.

Respiratory protection:

Not needed for normal use.

Thermal Hazards:

None

Environmental exposure controls:

None

Appropriate engineering controls:

None

Oxidizing properties:

9.2. Other information

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance and colour:	Black Liquid
Odour:	Slightly
Odour threshold:	No data available
pH:	8.4 ~ 9.4 at 20 °C
Melting point / freezing point:	-12.7 °C
Initial boiling point and boiling range:	No data available
Solid/gas flammability:	No data available
Upper/lower flammability or explosive limits:	No data available
Vapour density:	No data available
Flash point:	Does not flash until 100 °C / 212 ° F
	(closed cup method, ASTM D 3278)
Evaporation rate:	No data available
Vapour pressure:	No data available
Relative density:	1.067 at 20 °C
Solubility in water:	Complete
Solubility in oil:	No data available
Partition coefficient (n-octanol/water):	No data available
Auto-ignition temperature:	No data available
Decomposition temperature:	No data available
Viscosity:	< 5 mPa⋅s at 20 °C
Explosive properties:	No data available

No data available

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Miscibility: Fat Solubility: Conductivity: No data available No data available No data available

SECTION 10: Stability and reactivity

- 10.1. Reactivity
 - Stable under normal conditions
- 10.2. Chemical stability
- Stable under normal conditions 10.3. Possibility of hazardous reactions
- None
- 10.4. Conditions to avoid Stable under normal conditions.
- 10.5. Incompatible materials None in particular.
- 10.6. Hazardous decomposition products None.

SECTION 11: Toxicological information

- 11.1. Information on toxicological effects
 - Toxicological information of the mixture:

No data available

- Toxicological information of the main substances found in the mixture:
 - Glycerol CAS: 56-81-5
 - a) acute toxicity:

Test: LD50 - Route: Oral - Species: Guinea pig = 7750 mg/kg - Source: Journal of Industrial Hygiene and Toxicology. Vol. 23, Pg. 259, 1941

Test: LDLo - Route: Oral - Species: Human = 1428 mg/kg - Source: "Toxicology of Drugs and Chemicals," Deichmann, W.B., New York, Academic Press, Inc., 1969Vol. -, Pg. 288, 1969. - Notes: BEHAVIORAL: HEADACHE GASTROINTESTINAL: NAUSEA OR VOMITING

Carbon black - CAS: 1333-86-4

a) acute toxicity:

Test: LD50 - Route: Dermal - Species: Rabbit > 3 g/kg - Source: Acute Toxicity Data. Journal of the American College of Toxicology, Part B. Vol. 15 Test: LD50 - Route: Oral - Species: Rat > 15400 mg/kg - Source: Acute Toxicity

Data. Journal of the American College of Toxicology, Part B. Vol. 15

2-[2-(2-butoxyethoxy)ethoxy]ethanol; TEGBE; triethylene glycol monobutyl ether - CAS: 143-22-6

a) acute toxicity:

Test: LD50 - Route: Dermal - Species: Rabbit = 3.54 ml/kg - Source: American Industrial Hygiene Association Journal. Vol. 23, Pg. 95, 1962.

Test: LD50 - Route: Oral - Species: Rat = 5300 mg/kg - Source: Office of Toxic Substances Report. Vol. OTS,

2,4,7,9-tetramethyldec-5-yne-4,7-diol - CAS: 126-86-3

a) acute toxicity:

Test: LD50 - Route: Dermal - Species: Rat > 2000 mg/kg - Notes: OECD TG No.402

b) skin corrosion/irritation:

Test: Skin Irritant - Species: Rabbit Mild irritant - Notes: OECD TG No.404 c) serious eye damage/irritation:

Test: Eye Irritant - Species: Rabbit Highly irritating - Notes: EPA OTS 798.4500 d) respiratory or skin sensitisation:



Test: Skin Sensitisation - Route: LLNA - Species: Mouse Sensitiser - Notes: OECD TG No.429

e) germ cell mutagenicity:

Test: Mutagenesis - Species: Salmonella Typhimurium Negative - Notes: OECD TG No.471

Carbon black - CAS: 1333-86-4

With excessive exposure, carbon black has been listed as a possible human carcinogen. However, as engineered within this ink cartridge, emissions to air of carbon black during normal printing use have not been found. IARC, the International Agency for Research on Cancer, has found printing inks to be not classifiable as human carcinogens.

If not differently specified, the information required in Regulation (EU) 2015/830 listed below must be considered as 'No data available':

- a) acute toxicity;
- b) skin corrosion/irritation;
- c) serious eye damage/irritation;
- d) respiratory or skin sensitisation;
- e) germ cell mutagenicity;
- f) carcinogenicity;
- g) reproductive toxicity;
- h) STOT-single exposure;
- i) STOT-repeated exposure;
- j) aspiration hazard.

SECTION 12: Ecological information

12.1. Toxicity

Adopt good working practices, so that the product is not released into the environment. 2,4,7,9-tetramethyldec-5-yne-4,7-diol - CAS: 126-86-3

a) Aquatic acute toxicity:

Endpoint: LC50 - Species: Fish = 36 mg/l - Duration h: 96 - Notes: OECD TG No.203 Endpoint: EC50 - Species: Daphnia = 88 mg/l - Duration h: 48 - Notes: OECD TG No.202

Endpoint: EC50 - Species: Algae = 15 mg/l - Duration h: 72 - Notes: OECD TG No.201 c) Bacteria toxicity:

Endpoint: EC50 - Species: activated sludge = mg/l - Notes: OECD TG No.209

- 12.2. Persistence and degradability
 - No data available
- 12.3. Bioaccumulative potential No data available
- 12.4. Mobility in soil
 - No data available
- 12.5. Results of PBT and vPvB assessment vPvB Substances: None - PBT Substances: None
- 12.6. Other adverse effects
 - None

SECTION 13: Disposal considerations

- 13.1. Waste treatment methods
 - Recover if possible. In so doing, comply with the local and national regulations currently in force.

SECTION 14: Transport information

14.1. UN number

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Not classified as dangerous in the meaning of transport regulations.

- 14.2. UN proper shipping name No data available
- 14.3. Transport hazard class(es) No data available
- 14.4. Packing group No data available
- 14.5. Environmental hazards No data available
- 14.6. Special precautions for user No data available
- 14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code No data available

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture Dir. 98/24/EC (Risks related to chemical agents at work) Dir. 2000/39/EC (Occupational exposure limit values) Regulation (EC) n. 1907/2006 (REACH) Regulation (EC) n. 1272/2008 (CLP) Regulation (EC) n. 790/2009 (ATP 1 CLP) and (EU) n. 758/2013 Regulation (EU) 2015/830 Regulation (EU) n. 286/2011 (ATP 2 CLP) Regulation (EU) n. 618/2012 (ATP 3 CLP) Regulation (EU) n. 487/2013 (ATP 4 CLP) Regulation (EU) n. 944/2013 (ATP 5 CLP) Regulation (EU) n. 605/2014 (ATP 6 CLP) Restrictions related to the product or the substances contained according to Annex XVII Regulation (EC) 1907/2006 (REACH) and subsequent modifications: Restrictions related to the product: No restriction. Restrictions related to the substances contained: No restriction. Where applicable, refer to the following regulatory provisions : Directive 2003/105/CE ('Activities linked to risks of serious accidents') and subsequent amendments. Regulation (EC) nr 648/2004 (detergents). 1999/13/EC (VOC directive)

Provisions related to directives 82/501/EC(Seveso), 96/82/EC(Seveso II):

No data available

15.2. Chemical safety assessment

No

SECTION 16: Other information

Full text of phrases referred to in Section 3:

H318 Causes serious eye damage.

H317 May cause an allergic skin reaction.

H412 Harmful to aquatic life with long lasting effects.

H302 Harmful if swallowed.

H315 Causes skin irritation.

H400 Very toxic to aquatic life.

	Hazard class and	Code	Description
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hazard category		
Acute Tox. 4	3.1/4/Oral	Acute toxicity (oral), Category 4
Skin Irrit. 2	3.2/2	Skin irritation, Category 2
Eye Dam. 1	3.3/1	Serious eye damage, Category 1
Skin Sens. 1,1A,1B	3.4.2/1-1A-1B	Skin Sensitisation, Category 1,1A,1B
Skin Sens. 1B	3.4.2/1B	Skin Sensitisation, Category 1B
Aquatic Acute 1	4.1/A1	Acute aquatic hazard, category 1
Aquatic Chronic 3	4.1/C3	Chronic (long term) aquatic hazard, category 3

This safety data sheet has been completely updated in compliance to Regulation 2015/830. This document was prepared by a competent person who has received appropriate training. Main bibliographic sources:

ECDIN - Environmental Chemicals Data and Information Network - Joint Research Centre, Commission of the European Communities

SAX's DANGEROUS PROPERTIES OF INDUSTRIAL MATERIALS - Eight Edition - Van Nostrand Reinold

CCNL - Appendix 1

Insert further consulted bibliography

The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality. It is the duty of the user to ensure that this information is appropriate and complete with respect to the specific use intended.

This Safety Data Sheet cancels and replaces any preceding release.

ADR:	European Agreement concerning the International Carriage of
	Dangerous Goods by Road.
CAS:	Chemical Abstracts Service (division of the American Chemical Society).
CLP:	Classification, Labeling, Packaging.
DNEL:	Derived No Effect Level.
EINECS:	European Inventory of Existing Commercial Chemical Substances.
GefStoffVO:	Ordinance on Hazardous Substances, Germany.
GHS:	Globally Harmonized System of Classification and Labeling of
0110.	Chemicals.
IATA:	International Air Transport Association.
IATA-DGR:	Dangerous Goods Regulation by the "International Air Transport
	Association" (IATA).
ICAO:	International Civil Aviation Organization.
ICAO-TI:	Technical Instructions by the "International Civil Aviation Organization"
	(ICAO).
IMDG:	International Maritime Code for Dangerous Goods.
INCI:	International Nomenclature of Cosmetic Ingredients.
KSt:	Explosion coefficient.
LC50:	Lethal concentration, for 50 percent of test population.
LD50:	Lethal dose, for 50 percent of test population.
LTE:	Long-term exposure.
PNEC:	Predicted No Effect Concentration.
RID:	Regulation Concerning the International Transport of Dangerous Goods
	by Rail.
STE:	Short-term exposure.
STEL:	Short Term Exposure limit.
STOT:	Specific Target Organ Toxicity.
TLV:	Threshold Limiting Value.
TWATLV:	Threshold Limit Value for the Time Weighted Average 8 hour day.

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WGK:

(ACGIH Standard). German Water Hazard Class.