Product Name : PrintCartridge GC41M MSDS Number : 405763 Date Prepared : 29/01/2013 Date Modified : 01/08/2014 Date : 21/07/2015

RICOH

Safety Data Sheet (ISO form)

1. Product and Company Identification

Product Name :PrintCartridge GC41M :The Image Formation of Printing Machine General Use MSDS Number :405763 **Company Name** :Ricoh Company,Ltd. Department :Safety Engineering Department, Quality Management Division Address :146-1 Nishisawada, Numazu-shi, Shizuoka-ken, 410-0007 Japan :055-920-1470, Japan **Telephone Number** :055-920-1479, Japan **Telefax Number** :msdsinfo@nts.ricoh.co.jp E-mail

2.Composition/Information on Ingredients

Substance or Preparation Preparation

Chemical Nature

Ingredients	Chemical Formula	CAS.No.	Contents(%)
Organic Pigment	Confidential	Confidential	<10
Glycol	Confidential	Confidential	20-30
Glycerin	C3H8O3	56-81-5	10-20
Water	H2O	7732-18-5	40-60

This product does not contain any of the following substances as ingredients. Cadmium, Hexavalent Chromium, Mercury, Lead, Polybrominated biphenyls (PBB), Polybrominated diphenyl ethers (PBDE), SVHC (substances of very high concern: published by ECHA). And if it contains any impurities, it does not exceed any of the thresholds of RoHS.

3.Hazards Identification

The Most Important Hazards Adverse Human Health Effects There are no significant hazards expected with intended use. Environmental Effects There are no significant hazards expected with intended use. Physical and Chemical Hazards There are no significant hazards expected with intended use. Specific Hazards There are no significant hazards expected with intended use.

Main Symptoms Acute Inhalation Toxicity Under normal use conditions, there is no possibility to inhale the particle of ink. Acute Oral Toxicitv Low acute toxicity in animal experiment. Acute Eye Irritation May be non-irritant. Acute Skin Irritation May be non-irritant. Sensitization From test no apparent significant hazards are expected. Chronic Effect Under normal use conditions, there is no possibility to inhale the particle of ink. Carcinogenicity This product does not contain the substances classified as carcinogenic by NTP, IARC or OSHA. The Classification of The Chemical Product This preparation is not claassified as dangerous according to Directive 1999/45/EC

4.First-Aid Measures

Inhalation

Remove from exposure into fresh air if symptoms are experienced. Seek medical advice. Skin Contact

Wash thoroughly with soapy water. Eye Contact

Flush with a large amount of water until particles are removed. Seek medical advice. Ingestion

Make him drink strong salt water, let him vomit. Seek medical advice. Notes to a physician

Not applicable

5.Fire-Fighting Measures Extinguishing Media

CO2, dry chemicals, foam or water. Extinguishing Media to Avoid

Not applicable. Specific Hazards

Not applicable Specific Method

No special fire protecting method is required. Sprinkling or fire extinguishers can be used. Protection of Fire-fighters

Wear gloves, glasses, a mask if necessary.

6.Accidental Release Measures

Personal Precautions

Take off dirty clothes and wash them or have them dry-cleaned before wearing again. Environment Precautions

Do not exposure to sewers and watercourses. Methods for Cleaning Up

If spilled, wipe up with paper or cloth.

7.Handling and Storage

Handling Technical Measures/Precautions Not applicable Safe Handling Advice Keep away from heat, flame or spark. Do not dismantle cartridge. Storage Technical Measures Not applicable Storage Conditions Keep out of reach of children. For the sake of quality, store in dry and well-ventilated area it should not exceed 35 degrees centigrade for a long time and avoid direct sunlight. Packaging Material Not applicable Specific Use(s) The Image Formation of Printing Machine or Copier.

8.Exposure Controls/Personal Protection Technical Measures

Use adequate ventilation. None required with intended use.

Control Parameters USA OSHA PEL (TWA) : Not applicable ACGIH TLV (TWA) : Not applicable DFG MAK : Not applicable Personal Protection **Respiratory Protections** None required in normal use. Hand Protection Use vinyl or rubber gloves if necessary. Eye Protection Put on goggles if necessary. Skin and Body Protection Wear chemical-resistant apron or other impervious clothing if necessary. **Hygiene Measures** Wash hands after handling.

9. Physical and Chemical Properties

Appearance Physical Sta Form Colour Odour	ate : Liquid : Liquid : Magenta : No odour		
Information pH:8-10	Measu	ring Temp (degrees centigrade) : 25	
Boiling Poin	mperatures/Temperat t (degrees centigrade nt (degrees centigrade		
Decomposit centigrade)	ion Temperature (deg	grees : Not applicable	
Flash Point (degrees centigrade) Explosion Properties (degrees centigrade)			erial
Vapor Pressure (Pa		Measuring Temp (degrees centigrade) : -	
Vapor Density(AIR=1) : Not Density (g/cm3) : Appr	=1): Not available : Approx.1.1	Measuring Temp (degrees centigrade) : 23	
Solubility Water Solubility (g/L) : Soluble Octanol/Water Partition Coefficient Not available Other Information			
Flammability Viscosity (Pa•s) Volatile (%)	: Not flammable : Approx.0.008 : 40-60	Measuring Temp (degrees centigrade) :25	

10.Stability and Reactivity

Stability Stable Hazardous Reaction There is no significant hazardous reaction expected with intended use.

Conditions to Avoid Not applicable in normal use. Materials to Avoid Not applicable in normal use. Hazardous Decomposition Products Decomposition products will not occur.

11. Toxicological Information

Acute Toxicity Acute Oral Toxicity (LD50): 5000 or over [mg/kg] (Rat) Acute Dermal Toxicity : Not available Acute Inhalation Toxicity : Not available Local effects Acute Skin Irritation(PII) : 1.0 or below (Rabbit) (Slight irritation) Acute Eye Irritation : Not available (Ingredients are not classified as dangerous according to Directive 67/548/EEC.) Sensitization Acute Allergenic Effects : Non-skinsensitive (Mouse) (None skin sensitization.) Specific Effects Carcinogenicity : This product does not contain the carcinogenic substances which are listed on NTP, IARC and OSHA.

Mutagenicity : Negative (Ames test) Reproduction Toxicity : Does not contain substances listed as hazardous to reproductive health.

12. Ecological Information

Mobility: No data are available on the adverse effect one environment.Persistence/Degradability: Not availableBioaccumulation: Not available

Ecotoxicity Acute Toxicity for Fish (LC50) Acute Toxicity for Daphnia (EC50)	: Not available : Not available
Algae Inhibition Test (IC50)	: Not available

13.Disposal Consideration

General information: Dispose of waste and residues in accordance with local authority requirements. Disposal methods: Disposal recommendations are based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal. Confirm disposal procedures with local regulations. Precautions: Not applicable

14. Transport Information

International Regulations Land Transport RID/ADR : Not applicable DOT 49 CFR : Not applicable : Not applicable ADNR Sea Transport IMDG Code : Not applicable Air Transport ICAO-TI/IATA-DGR : Not applicable The UN Classification Number : Not applicable Class : Not applicable Specific Precautionary Transport Measures and conditions Avoid direct sunlight in quality.; Do not keep this over 35 degrees centigrade.

15.Regulatory Information

Regulations **EU** Information Information on the label (1999/45/EC and 67/548/EEC) Symbols & : Not required Indications R-Phrase : Not required S-Phrase : Not required Special Precautions under 1999/45/EC Annex V : Not required 76/769/EEC This product complies with applicable rules and regulations under 76/769/EEC 304/2003/EC Not regulated US Information Information on the label : Not required TSCA (Toxic Substances Control Act) : This product complies with all applicable rules and regulations under TSCA. SARA Title III 313 Reportable Ingredients : Not regulated California Proposition 65: Not regulated Canada Information WHMIS Controlled product : Not a controlled product

16.Other Information

NFPA Hazard Rating: National Fire Protection Agency (USA)

Health ; 1, Flammability ; 1, Reactivity ; 0 HMIS Rating : The National Paint and Coating Association (USA)

Health ; 1, Flammability ; 1, Reactivity ; 0

Literature References : ANSI Z400.1-1993 ISO 11014-1 IARC (1996) "IARC Monograph on the Evaluation of the Carcinogenic Risk of Chemicals to Humans, Vol.65, Printing Process and Printing Inks, Carbon Black and Some Nitro Compounds", Lyon, pp149-261

H. Muhle, B. Bellman, O. Creutzenberg, C. Dasenbrock, H. Emst, R. Kilpper, J.C. MacKenzie, P. Morrow, U. Mohr, S. Takenaka and R. Mermelstein(1991) "Pulmonary Response to Toner upon Chronic Inhalation Exposure in Rats" Fundamental and Applied Toxicology 17, pp 280–299

IARC (2008) "IARC Monograph on the Evaluation of the Carcinogenic Risk of Chemicals to Humans, Vol.93" NIOSH CURRENT INTELLIGENCE BULLETIN "Evaluation of Health Hazard and Recommendation for Occupational Exposure to Titanium Dioxide DRAFT"

ACGIH-TLV	: Threshold Limit Values for Chemical Substances and Physical Agents and Biological Exposure Indices
OSHA Z-Tables	: US Department of Labor, 29CFR Part 1910 , Tables Z-1, Z-2, and Z-3
NTP (USA)	: US Department of Health and Human Services National Toxicology Program Annual Report on Carcinogens
DFG-MAK	DFG List of MAK and BAT Value
Symbol (EC)	: Regulation (EC)No.1272/2008
91/155/ EEC	: EU Directive 91/155/ EEC
1999/45/EC	: EU Directive 1999/45/EC

Seite 5 von 6

CLP (EC)No.12	72/2008 : Regulation (EC)No.1272/2008 of the European Parliamant and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directive 67/548/EEC and 1999/45/EC, and amending Regulation (EC)No. 1907/2006
EC 304/2003	: Regulation (EC) No 304/2003 of the European Parliament and of the Council of 28 January 2003 concerning the export and import of dangerous chemicals
OELs-TWA (Au	lled product : Canada Workplace Hazardous Information System ustralia) : Guidance Note on the Interpretation of Exposure Standards for Atmospheric Contaminants in the Occupational Environment [NOHSC: 3008 (1995)]
Abbreviation	s:
OSHA PEL	PEL (Permissible Exposure Limit) under Occupational Safety and Health Act
ACGIH-TLV	TLV (Threshold Limit Values) under American Conference of Governmental Industrial Hygienists
REACH	(EC)No.1907/2006:Council Regulation concerning the Registration, Evaluation, Authorization and Restriction of Chemicals
SVHC	Substances of Very High Concern
ECHA	The European Chemicals Agency
DFG-MAK	MAK (Maximale Arbeitsplatz Konzentrationen) by Deutsche Forschungs Gemeinschaft
RoHS	Restriction of the use of certain Hazardous Substances in Electrical and Electronic
	Equipment
TWA	Time Weighted Average
IARC	nternational Agency for Research on Cancer
NTP	National Toxicology Program
WHMIS	Workplace Hazardous Information System
NOHSC	National Occupational Health and Safety Commission Act 1985
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