Product Name : PRINT CARTRIDGE MAGENTA MP C5501E/ MP C5000E MSDS Number : 841458 Date Prepared : 25/12/2007 Date Modified : 24/10/2011 Date : 19/12/2013

RICOH

Safety Data Sheet (ISO form)

1. Product and Company Identification

| Product Name | PRINT CARTRIDGE MAGENTA MP C5501E/ MP C5000E |
|------------------|--|
| General Use | :The Image Formation of Printing Machine or Copier |
| MSDS Number | :841458 |
| Company Name | :Ricoh Company,Ltd. |
| Department | :Environment Safety Center, Corporate Environment Division |
| Address | :146-1 Nishisawada, Numazu-shi, Shizuoka-ken, 410-0007 Japan |
| Telephone Number | :055–920–1470, Japan |
| Telefax Number | :055–920–1479, Japan |
| E-mail | :msdsinfo@nts.ricoh.co.jp |
| | |

2.Composition/Information on Ingredients

Substance or Preparation

Preparation

Chemical Nature

| Ingredients | Chemical Formula | CAS.No. | Contents(%) |
|-----------------|------------------|--------------|-------------|
| Polyester Resin | Confidential | Confidential | 50-90 |
| Wax | Confidential | Cinfidential | <10 |
| Organic Pigment | C32H25CIN4O5 | 67990-05-0 | <10 |
| Silica | O2Si | 7631-86-9 | <10 |
| Titan Oxide | TiO2 | 13463-67-7 | 0.1-1 |

This product does not contain any of the following substances as ingredients. Cadmium, Hexavalent Chromium, Mercury, Lead, Polybrominated biphenyls (PBB), Polybrominated diphenyl ethers (PBDE), SVHC (substances of very high concern: published by ECHA). And if it contains any impurities, it does not exceed any of the thresholds of RoHS.

Hazardous Ingredients Information

| Chemical Name : Titan Oxide | | | |
|---------------------------------|--------------|----------------------|--------------|
| CAS Number | : 13463-67-7 | EEC Number | : 236-675-5 |
| OSHA Z-Tables (USA) | : 15mg/m3 | ACGIH-TLV | : 10mg/m3 |
| NTP (USA) | : Not listed | IARC Monographs | : Group 2B |
| Symbol (EU) | : Not listed | R−Phrase (EU) | : Not listed |
| DFG-MAK (GER) | : Not listed | OELs-TWA (Australia) | : 10mg/m3 |
| California Proposition 65 (USA) | : Not listed | | |

3. Hazards Identification

The Most Important Hazards Adverse Human Health Effects

There are no significant hazards expected with intended use. Environmental Effects

There are no significant hazards expected with intended use. Physical and Chemical Hazards

There are no significant hazards expected with intended use.

Specific Hazards Dust explosion (like most finely grained organic powders)

Main Symptoms Acute Inhalation Toxicity

Exposure to excessive amount of dust may cause physical irritation to respiratory tract. Acute Oral Toxicity

Low acute toxicity in animal experiment. Acute Eye Irritation

May cause slight transient irritation. Acute Skin Irritation

May be non-irritant.

Sensitization

From test no apparent significant hazards are expected . (Only few cases reported on incidental allergy-related conjunctivitis or dermatitis.)

Chronic Effect

Slight pulmonary fibrosis has been reported in rats upon chronic inhalation exposure to a toner at 4mg/m3 every day for 2 years. No pulmonary change was found at 1mg/m3. These findings show that exposure to excessive amounts of powder may cause damage to lungs. However, normal use and handling of this product as intended, does not result in inhalation of excessive amounts of powder.

Carcinogenicity

Titanium dioxide contained in this product is classified to Group 2B of IARC as the result of inhalation test in use of rat.

But oral/skin test does not show carcinogenicity.

In the animal experiment with very high concentration of titanium dioxide (excessive burden of rat's lungs clearance mechanism (overload phenomenon)), the rat alone showed lung tumor. Under a normal use practice, the concentration should be far lower than the above; and it is assumed that there is no such use.

Also, relation between respiratory disease and work exposure of titanium dioxide is not observed with epidemiological survey.

The Classification of The Chemical Product

This preparation is not classified as dangerous according to Directive 1999/45/EC.

4.First-Aid Measures

Inhalation

Remove from exposure into fresh air and rinse mouth with water. Seek medical advice. Skin Contact

Wash thoroughly with soapy water.

Eye Contact

Flush with a large amount of water until particles are removed. Seek medical advice. Ingestion

Drink several glasses of water to dilute ingested toner. Seek medical advice.

Notes to a physician

Not applicable

5.Fire-Fighting Measures

Extinguishing Media

CO2,dry chemicals,foam or water. Extinguishing Media to Avoid

Not applicable.

Specific Hazards

Can form explosive dust-air mixtures when finely dispersed in air. Specific Method

No special fire protecting method is required. Sprinkling or fire extinguishers can be used. Protection of Fire-fighters

Wear gloves, glasses, a mask if necessary.

6.Accidental Release Measures

Personal Precautions

Do not breathe in dust.

Environment Precautions

Do not flush into sewers or watercourses. Methods for Cleaning Up

Confirm there is no source of fire and if there is a source, remove it. Sweep up spilled powder slowly and clean remainder with wet cloth.

7.Handling and Storage

Handling Technical Measures/Precautions

Not applicable Safe Handling Advice

Do not handle in areas where there is wind or draught, this may cause dust to get into eyes. Avoid breathing in dust.

Storage

Technical Measures

Not applicable Storage Conditions

Keep out of reach of children. Store in dry, well-ventilated area, to maintain quality the temperature should not exceed 35degrees centigrade for a long time. Avoid direct sunlight. Packaging Material

Not applicable

Specific Use(s) Image formation in printing machines or copiers.

8.Exposure Controls/Personal Protection

Technical Measures

Use adequate ventilation. None required with intended use.

| Control Parameters | | |
|-------------------------|--------------------------------|--------------------------------|
| USA OSHA PEL (TWA) | : 15mg/m3 (Total dust) | 5.0mg/m3 (Respirable fraction) |
| ACGIH TLV (TWA) | : 10mg/m3 (Inhalable fraction) | 3.0mg/m3 (Respirable fraction) |
| DFG MAK | : 4.0mg/m3 (Total dust) | 1.5mg/m3 (Respirable fraction) |
| Personal Protection | | |
| Respiratory Protections | | |

None required in normal use. If the limit of exposure concentration is exceeded, use authorised respirator.

Hand Protection

Use vinyl or rubber gloves if necessary. Eye Protection

Put on goggles if necessary. Skin and Body Protection

Wear chemical-resistant apron or other impervious clothing if necessary. Hygiene Measures

Wash hands after handling.

9. Physical and Chemical Properties

| Appearance | | |
|----------------|---|------------------------|
| Physical State | : | Solid |
| Form | : | Powder |
| Colour | : | Magenta |
| Odour | : | Slightly plastic odour |

Information pH : Not applicable Specific Temperatures/Temperature Ranges at Which Changes in Physical State Occur Boiling Point (degrees centigrade) : Not applicable Melting Point (degrees centigrade) : (Softening point) Approx.110

| Decomposition Temperature (degrees centigrade) | : | Not available |
|--|---|--|
| Flash Point (degrees centigrade) | : | Not applicable |
| Explosion Properties (degrees centigrade) | : | This product is considered a nonexplosive material under |
| | | normal use. |

Vapor Pressure (Pa) : Not applicable Vapor Density(AIR=1) : Not applicable Density (g/cm3) : Approx.1.2 M

Measuring Temp (degrees centigrade) : 25

Solubility Water Solubility (g/L) : Insoluble Chloroform Solubility (g/L) : Slightly soluble Octanol/Water Partition Coefficient Not available Other Information

| Flammability | : Not flammable |
|------------------|------------------|
| Viscosity (Pa•s) | : Not applicable |
| Volatile (%) | : 0.2 or below |

10.Stability and Reactivity

Stability Stable Hazardous Reaction Dust explosion, like most finely grained organic powders.

Conditions to Avoid Not applicable in normal use. Materials to Avoid Not applicable in normal use. Hazardous Decomposition Products Decomposition products will not occur.

11.Toxicological Information

Acute Toxicity Acute Oral Toxicity (LD50): 5000 or over [mg/kg] (Rat) Acute Dermal Toxicity : Not available Acute Inhalation Toxicity : Not available Local effects Acute Skin Irritation(PII) : 1.0 or below (Rabbit) (Based on other product test results of similar ingredients.) Acute Eve Irritation : Not available (Based on other product test results of similar ingredients.) Sensitization Acute Allergenic Effects : Non-skinsensitive (Marmot) (Based on other product test results of similar ingredients.) Specific Effects Carcinogenicity : In 2008 IARC the re-evaluated Titanium dioxide as a Group 2B carcinogen for which there is inadequate human evidence, but sufficient animal evidence. The latter is based upon the development of lung tumors in rats receiving chronic inhalation exposures to Titanium dioxide at levels that induce particle overload of the lung. Use of this product, as intended, dose not result in inhalation of excessive dust. Epidemiological study to date have not revealed any evidence of the relationbetween exposure to titanium dioxide and diseases of the respiratory tract beyond general effects of dust.

Mutagenicity : Negative (Ames test) Reproduction Toxicity : Does not contain substances listed as hazardous to reproductive health.

12. Ecological Information

 Mobility
 : No data are available on any adverse effects on the environment.

 Persistence/Degradability
 : Not available

 Bioaccumulation
 : Not available

Ecotoxicity

| Acute Toxicity for Fish (LC50) | : | Not classified as to | oxic (EU | Directive | 1999/45/EC) |
|-----------------------------------|---|----------------------|----------|-----------|-------------|
| Acute Toxicity for Daphnia (EC50) | : | Not classified as to | oxic (EU | Directive | 1999/45/EC) |
| Algae Inhibition Test (IC50) | : | Not classified as to | oxic (EU | Directive | 1999/45/EC) |

13.Disposal Consideration

General information:

Dispose of waste and residues in accordance with local authority requirements.

Disposal methods:

Disposal recommendations are based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal. Confirm disposal procedures with local regulations.

Precautions:

Do not throw the toner cartridge or toner into an open flame. Hot toner may scatter and cause burns or other damage.

14.Transport Information

| International Regulati | ons |
|------------------------|--------------------------------------|
| Land Transport | |
| RID/ADR | : Not applicable |
| DOT 49 CFR | : Not applicable |
| ADNR | : Not applicable |
| Sea Transport | |
| IMDG Code | : Not applicable |
| Air Transport | |
| ICAO-TI/IATA-DGR | : Not applicable |
| The UN Class | ification Number : Not applicable |
| Class | : Not applicable |
| Specific Precautionar | ry Transport Measures and conditions |
| Avoid direct sunlight | in quality. |

15.Regulatory Information

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Regulations
EU Information
Information on the label (1999/45/EC and 67/548/EEC)
Symbols & : Not required
Indications
R-Phrase : Not required
S-Phrase : Not required
Special Precautions under 1999/45/EC Annex V : Not required
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76/769/EEC

This product complies with applicable rules and regulations under 76/769/EEC

304/2003/EC

Not regulated

US Information Information on the label : Not required TSCA (Toxic Substances Control Act) :

This toner complies with all applicable rules and regulations under TSCA.

SARA Title III

313 Reportable Ingredients : Not regulated

California Proposition 65 : Not regulated Canada Information WHMIS Controlled product : Not a controlled product

16.Other Information

NFPA Hazard Rating: National Fire Protection Agency (USA)

Health ; 1, Flammability ; 1, Reactivity ; 0 HMIS Rating : The National Paint and Coating Association (USA)

Health ; 1, Flammability ; 1, Reactivity ; 0

Literature References : ANSI Z400.1-1993 ISO 11014-1 IARC (1996) "IARC Monograph on the Evaluation of the Carcinogenic Risk of Chemicals to Humans, Vol.65, Printing Process and Printing Inks, Carbon Black and Some Nitro Compounds", Lyon, pp149-261

H. Muhle, B. Bellman, O. Creutzenberg, C. Dasenbrock, H. Emst, R. Kilpper, J.C. MacKenzie, P. Morrow, U. Mohr, S. Takenaka and R. Mermelstein(1991) "Pulmonary Response to Toner upon Chronic Inhalation Exposure in Rats" Fundamental and Applied Toxicology 17, pp 280-299

IARC (2008) "IARC Monograph on the Evaluation of the Carcinogenic Risk of Chemicals to Humans, Vol.93" NIOSH CURRENT INTELLIGENCE BULLETIN "Evaluation of Health Hazard and Recommendation for Occupational Exposure to Titanium Dioxide DRAFT"

| ACGIH-TLV | : Threshold Limit Values for Chemical Substances and Physical Agents and Biological Exposure Indices |
|--------------------------|--|
| OSHA Z-Tables | : US Department of Labor, 29CFR Part 1910, Tables Z-1, Z-2, and Z-3 |
| NTP (USA) | : US Department of Health and Human Services National Toxicology Program |
| | Annual Report on Carcinogens |
| DFG-MAK | DFG List of MAK and BAT Value |
| Symbol (EC) | : EU Directive 67/548/EEC |
| 91/155/ EEC | : EU Directive 91/155/ EEC |
| 1999/45/EC Annex V | : EU Directive 1999/45/EC |
| 76/769/ EEC | : EU Directive 76/769/ EEC |
| EC 304/2003 | : Regulation (EC) No 304/2003 of the European Parliament and of the Council of |
| | 28 January 2003 concerning the export and import of dangerous chemicals |
| WHMIS Controlled product | : Canada Workplace Hazardous Information System |
| OELs-TWA (Australia) | : Guidance Note on the Interpretation of Exposure Standards for Atmospheric |
| | Contaminants in the Occupational Environment [NOHSC: 3008 (1995)] |
| Abbreviations : | |
| | |

| OSHA PEL ACGIH-TLV | PEL (Permissible Exposure Limit) under Occupational Safety and Health Act TLV (Threshold Limit Values) under American Conference of Governmental Industrial |
|-----------------------|--|
| | Hygienists |
| REACH | (EC)No.1907/2006:Council Regulation concerning the Registration, Evaluation, |
| | Authorization and Restriction of Chemicals |
| SVHC | Substances of Very High Concern |
| ECHA | The European Chemicals Agency |
| DFG-MAK | MAK (Maximale Arbeitsplatz Konzentrationen) by Deutsche Forschungs Gemeinschaft |
| RoHS | Restriction of the use of certain Hazardous Substances in Electrical and Electronic |
| | Equipment |
| TWA | Time Weighted Average |
| IARC | nternational Agency for Research on Cancer |
| NTP | National Toxicology Program |
| WHMIS | Workplace Hazardous Information System |
| NOHSC | National Occupational Health and Safety Commission Act 1985 |

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