Product Name : RICOH/Nashuatec/Rex-Rotary/Gestetner Print Cartridge Black MP C2503 (Black toner) MSDS Number : 841925 Date Prepared : 12/08/2013 Date Modified : 01/08/2014 Date : 10/05/2016

RICOH

Safety Data Sheet (ISO form)

1. Product and Company Identification

| Product Name | :RICOH/Nashuatec/Rex-Rotary/Gestetner Print Cartridge Black MP C2503 (Black toner) | |
|---|--|--|
| o | | |
| General Use | :The Image Formation of Printing Machine or Copier | |
| MSDS Number | :841925 | |
| Company Name | :Ricoh Company,Ltd. | |
| Department | :Safety Engineering Department, Quality Management Division | |
| Address | :146-1 Nishisawada, Numazu-shi, Shizuoka-ken, 410-0007 Japan | |
| Telephone Number | :055–920–1470, Japan | |
| Telefax Number | :055–920–1479, Japan | |
| E-mail | :msdsinfo@nts.ricoh.co.jp | |
| Composition /Information on Ingradianta | | |

2.Composition/Information on Ingredients

Substance or Preparation

Preparation Chemical Nature

| Ingredients | Chemical Formula | CAS.No. | Contents(%) |
|-----------------|------------------|--------------|-------------|
| Polyester Resin | Confidential | Confidential | 60-90 |
| Wax | Confidential | Confidential | 1-20 |
| Carbon Black | С | 1333-86-4 | 1-20 |
| Titan Oxide | TiO2 | 13463-67-7 | 0.1-1 |
| Silica | O2Si | 7631-86-9 | <10 |

This product does not contain any of the following substances as ingredients. Cadmium, Hexavalent Chromium, Mercury, Lead, Polybrominated biphenyls (PBB), Polybrominated diphenyl ethers (PBDE), SVHC (substances of very high concern: published by ECHA). And if it contains any impurities, it does not exceed any of the thresholds of RoHS.

Hazardous Ingredients Information

| : 1333-86-4 | EEC Number | : 215-609-9 |
|--------------|---|--|
| : 3.5mg/m3 | ACGIH-TLV | : 3.5mg/m3 |
| : Not listed | IARC Monographs | : Group 2B |
| : Not listed | R-Phrase (EU) | : Not listed |
| : III 3B | OELs-TWA (Australia) | : 3.0mg/m3 |
| : Listed | | |
| | | |
| : 13463-67-7 | EEC Number | : 236-675-5 |
| : 15mg/m3 | ACGIH-TLV | : 10mg/m3 |
| : Not listed | IARC Monographs | : Group 2B |
| : Not listed | R-Phrase (EU) | : Not listed |
| : Not listed | OELs-TWA (Australia) | : 10mg/m3 |
| : Listed | | |
| | : 3.5mg/m3 : Not listed : Not listed : III 3B : Listed : 13463-67-7 : 15mg/m3 : Not listed : Not listed : Not listed : Not listed | : 3.5mg/m3 ACGIH-TLV : Not listed IARC Monographs : Not listed R-Phrase (EU) : III 3B OELs-TWA (Australia) : Listed : 13463-67-7 EEC Number : 15mg/m3 ACGIH-TLV : Not listed IARC Monographs : Not listed R-Phrase (EU) : Not listed OELs-TWA (Australia) |

3.Hazards Identification

The Most Important Hazards Adverse Human Health Effects There are no significant hazards expected with intended use. Environmental Effects There are no significant hazards expected with intended use. Physical and Chemical Hazards There are no significant hazards expected with intended use. Specific Hazards Dust explosion (like most finely grained organic powders) Main Symptoms Acute Inhalation Toxicity Exposure to excessive amount of dust may cause physical irritation to respiratory tract. Acute Oral Toxicity Low acute toxicity in animal experiment. Acute Eye Irritation May cause slight transient irritation. Acute Skin Irritation May be non-irritant. Sensitization From test no apparent significant hazards are expected . (Only few cases reported on incidental allergy-related conjunctivitis or dermatitis.) **Chronic Effect** Slight pulmonary fibrosis has been reported in rats upon chronic inhalation exposure to a toner at 4mg/m3 every day for 2 years. No pulmonary change was found at 1mg/m3. These findings show that exposure to excessive amounts of powder may cause damage to lungs. However, normal use and handling of this product as intended, does not result in inhalation of excessive amounts of powder. Carcinogenicity Carbon black and titanium dioxide contained in this product are classified to Group 2B of IARC as the result of inhalation test in use of rat. But oral/skin test does not show carcinogenicity. The toner containing carbon black did not show carcinogenicity in chronic inhalation exposure test in use of rat. In the animal experiment with very high concentration of titanium dioxide (excessive burden of rat' s lungs clearance mechanism (overload phenomenon)), the rat alone showed lung tumor. Under a normal use practice, the concentration should be far lower than the above; and it is assumed that there is no such use. Also, relation between respiratory disease and work exposure of titanium dioxide is not observed with epidemiological survey The Classification of The Chemical Product This preparation is not classified as dangerous according to Directive 1999/45/EC.

4.First-Aid Measures

Inhalation

Remove from exposure to fresh air and rinse mouth with water. Seek medical advice. Skin $\ensuremath{\mathsf{Contact}}$

Wash thoroughly with soapy water. Eye Contact

Flush with a large amount of water until particle is removed. Seek medical advice. Ingestion $% \left({{\left[{{{\rm{S}}_{\rm{e}}} \right]}_{\rm{s}}} \right)$

Drink several glasses of water to dilute ingested toner. Seek medical advice. Notes to a physician

Not applicable

5.Fire-Fighting Measures Extinguishing Media

CO2, dry chemicals, foam or water. Extinguishing Media to Avoid

Not applicable Specific Hazards

Can form explosive dust-air mixtures when finely dispersed in air. Specific Method

No special fire protecting method is required. Sprinkling or fire extinguishers can be used. Protection of Fire-fighters

Wear gloves, glasses, a mask if necessary.

6.Accidental Release Measures

Personal Precautions

Do not breathe in dust. Environment Precautions

Do not flush into sewers or watercourses. Methods for Cleaning Up

Fine powder may form explosive dust-air mixture. Confirm there is no source of fire and if there is a source, remove it. Sweep up spilled powder slowly and clean remainder with wet cloth. If a vacuum cleaner is used, a dust explosion-proof type must be chosen.

7.Handling and Storage

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Handling
Technical Measures/Precautions
       Not applicable
Safe Handling Advice
       Do not handle in areas where there is wind or draught, this may cause dust to get into eyes.
       Avoid breathing in dust.
Storage
Technical Measures
       Not applicable
Storage Conditions
       Keep out of reach of children.
       Store in dry, well-ventilated area, to maintain quality the temperature should not exceed 35degrees
       centigrade for a long time. Avoid direct sunlight.
Packaging Material
       Not applicable
Specific Use(s)
       Image formation in printing machines or copiers.
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8.Exposure Controls/Personal Protection Technical Measures

Use adequate ventilation. None required with intended use.

Control Parameters USA OSHA PEL (TWA) : 15mg/m3 (Total dust) 5.0mg/m3 (Respirable fraction) ACGIH TLV (TWA) : 10mg/m3 (Inhalable fraction) 3.0mg/m3 (Respirable fraction) DFG MAK : 4.0mg/m3 (Total dust) 1.5mg/m3 (Respirable fraction) **Personal Protection Respiratory Protections** None required in normal use. If the limit of exposure concentration is exceeded, use authorised respirator. Hand Protection Use vinyl or rubber gloves if necessary. Eye Protection Put on goggles if necessary. Skin and Body Protection Wear chemical-resistant apron or other impervious clothing if necessary. **Hygiene Measures** Wash hands after handling.

9. Physical and Chemical Properties

Appearance Physical State : Solid Form : Powder Colour : Black : Sligthly plastic odour

Odour

Information pH : Not applicable Specific Temperatures/Temperature Ranges at Which Changes in Physical State Occur Boiling Point (degrees centigrade) : Not applicable Melting Point (degrees centigrade) : (Softening point) Approx.90 Decomposition Temperature (degrees : Not available

Decomposition Temperature (degrees centigrade) Flash Point (degrees centigrade) Explosion Properties (degrees centigrade)

 Not applicable
 This product is considered a nonexplosive material under normal use.

Vapor Pressure (Pa): Not applicableVapor Density(AIR=1): Not applicableDensity (g/cm3): Approx.1.2Measuring Temp (degrees centigrade) : 25

Solubility Water Solubility (g/L) : Insoluble Chloroform Solubility (g/L) : Slightly soluble Octanol/Water Partition Coefficient Not available Other Information

| Flammability | : Not flammable |
|------------------|------------------|
| Viscosity (Pa•s) | : Not applicable |
| Volatile (%) | : 0.2 or below |

10.Stability and Reactivity

Stability Stable Hazardous Reaction Dust explosion, like most finely grained organic powders.

Conditions to Avoid Not applicable in normal use. Materials to Avoid Not applicable in normal use condition. Hazardous Decomposition Products Decomposition products will not occur.

11. Toxicological Information

Acute Toxicity Acute Oral Toxicity (LD50) : 5000 or over [mg/kg] (Rat) Acute Dermal Toxicity : Not available Acute Inhalation Toxicity : Not applicable (Based on other Ricoh products test results of similar ingredients.) Local effects Acute Skin Irritation(PII) : 1.0 or below (Rabbit) (Based on other Ricoh products test results of similar ingredients.) Acute Eye Irritation : Non-irritant (Rabbit) (Based on other Ricoh products test results of similar ingredients.) Sensitization Acute Allergenic Effects : Non-skinsensitive (Mouse) (Based on other Ricoh products test results of similar ingredients.) Specific Effects Carcinogenicity :

Carbon black and titanium dioxide contained in this product are classified to Group 2B of IARC as the result of inhalation test in use of rat.

But oral/skin test does not show carcinogenicity.

The toner containing carbon black did not show carcinogenicity in chronic inhalation exposure test in use of rat.

In the animal experiment with very high concentration of titanium dioxide (excessive burden of rat's lungs clearance mechanism (overload phenomenon)), the rat alone showed lung tumor. Under a normal use practice, the concentration should be far lower than the above; and it is assumed that there is no such use.

Also, relation between respiratory disease and work exposure of titanium dioxide is not observed with epidemiological survey.

Mutagenicity : Negative (Ames test)

Reproduction Toxicity : Does not contain substances listed as hazardous to reproductive health.

12.Ecological Information

Mobility: No data are available on the adverse effect one environment.Persistence/Degradability: Not availableBioaccumulation: Not available

Ecotoxicity Acute Toxicity for Fish (LC50) Acute Toxicity for Daphnia (EC50) Algae Inhibition Test (IC50) : Not classified as toxic (EU Directive 1999/45/EC) : Not classified as toxic (EU Directive 1999/45/EC) : Not classified as toxic (EU Directive 1999/45/EC)

13.Disposal Consideration

General information: Dispose of waste and residues in accordance with local authority requirements Disposal methods: Disposal recommendations are based on material as supplied. Disposal must be in accordance with current applicable laws and regulations, and material characteristics at time of disposal. Confirm disposal procedures with local regulations. Precautions: Do not throw the toner cartridge or toner into an open flame. The hot toner may scatter and cause burns or other damage.

14. Transport Information

International Regulations Land Transport RID/ADR : Not applicable DOT 49 CFR : Not applicable ADNR : Not applicable Sea Transport IMDG Code : Not applicable Air Transport ICAO-TI/IATA-DGR : Not applicable The UN Classification Number : Not applicable : Not applicable Class Specific Precautionary Transport Measures and conditions Avoid direct sunlight in quality.

15.Regulatory Information

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Regulations
EU Information
Information on the label (1999/45/EC and 67/548/EEC)
Symbols & : Not required
Indications
R-Phrase : Not required
S-Phrase : Not required
Special Precautions under 1999/45/EC Annex V : Not required
76/769/EEC
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This product complies with applicable rules and regulations under 76/769/EEC 304/2003/EC Not regulated US Information Information on the label : Not required TSCA (Toxic Substances Control Act) : This product complies with all applicable rules and regulations under TSCA. SARA Title III 313 Reportable Ingredients : Not regulated California Proposition 65 : Not regulated Canada Information WHMIS Controlled product : Not a controlled product

16.Other Information

NFPA Hazard Rating: National Fire Protection Agency (USA)

Health ; 1, Flammability ; 1, Reactivity ; 0 HMIS Rating : The National Paint and Coating Association (USA)

Health ; 1, Flammability ; 1, Reactivity ; 0

Literature References : ANSI Z400.1-1993 ISO 11014-1 IARC (1996) "IARC Monograph on the Evaluation of the Carcinogenic Risk of Chemicals to Humans, Vol.65, Printing Process and Printing Inks, Carbon Black and Some Nitro Compounds", Lyon, pp149-261

H. Muhle, B. Bellman, O. Creutzenberg, C. Dasenbrock, H. Emst, R. Kilpper, J.C. MacKenzie, P. Morrow, U. Mohr, S. Takenaka and R. Mermelstein(1991) "Pulmonary Response to Toner upon Chronic Inhalation Exposure in Rats" Fundamental and Applied Toxicology 17, pp 280-299

IARC (2008) <code>"IARC Monograph on the Evaluation of the Carcinogenic Risk of Chemicals to Humans, Vol.93"</code>

NIOSH CURRENT INTELLIGENCE BULLETIN "Evaluation of Health Hazard and Recommendation for Occupational Exposure to Titanium Dioxide DRAFT"

| ACGIH-TLV | : Threshold Limit Values for Chemical Substances and Physical Agents and | |
|---------------------------|---|--|
| OSHA Z-Table NTP (USA) | Biological Exposure Indices s : US Department of Labor, 29CFR Part 1910 , Tables Z-1, Z-2, and Z-3 : US Department of Health and Human Services National Toxicology Program Annual Report on Carcinogens | |
| DFG-MAK | DFG List of MAK and BAT Value | |
| Symbol (EC) | : Regulation (EC)No.1272/2008 | |
| 91/155/ EEC | : EU Directive 91/155/ EEC | |
| 1999/45/EC | : EU Directive 1999/45/EC | |
| CLP (EC)No.127 | 12/2008 : Regulation (EC)No.1272/2008 of the European Parliamant and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directive 67/548/EEC and 1999/45/EC, and amending Regulation (EC)No. 1907/2006 | |
| EC 304/2003 | : Regulation (EC) No 304/2003 of the European Parliament and of the Council of 28 January 2003 concerning the export and import of dangerous chemicals | |
| WHMIS Controll | ed product : Canada Workplace Hazardous Information System | |
| OELs-TWA (Au | stralia) : Guidance Note on the Interpretation of Exposure Standards for Atmospheric Contaminants in the Occupational Environment [NOHSC: 3008 (1995)] | |
| Abbreviations | | |
| OSHA PEL | PEL (Permissible Exposure Limit) under Occupational Safety and Health Act | |
| ACGIH-TLV | TLV (Threshold Limit Values) under American Conference of Governmental Industrial Hygienists | |
| REACH | (ÉC)No.1907/2006:Council Regulation concerning the Registration, Evaluation, Authorization and Restriction of Chemicals | |
| SVHC | Substances of Very High Concern | |
| ECHA | The European Chemicals Agency | |
| DFG-MAK | MAK (Maximale Arbeitsplatz Konzentrationen) by Deutsche Forschungs Gemeinschaft | |
| RoHS | Restriction of the use of certain Hazardous Substances in Electrical and Electronic Equipment | |
| TWA | Time Weighted Average | |
| IARC | nternational Agency for Research on Cancer | |
| NTP | National Toxicology Program | |
| | | |

WHMIS Workplace Hazardous Information SystemNOHSC National Occupational Health and Safety Commission Act 1985

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